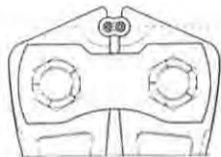
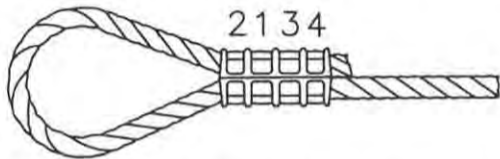


MAKING SPLICES

To make EYE SPLICES, pull enough cable through the sleeve so that the end will still protrude after crimping. Line up the sleeve between the tool jaws as shown with the long axis crosswise to the jaws.



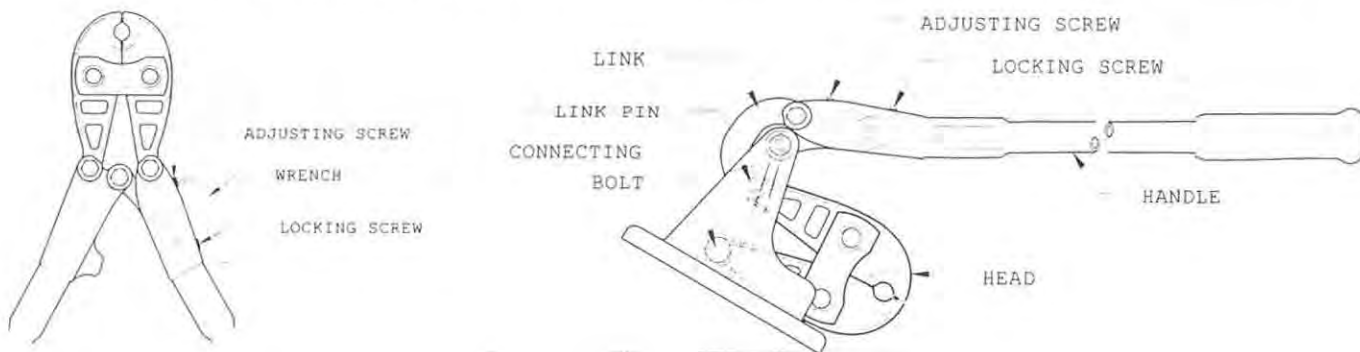
Using the proper NICOPRESS tool, swage the sleeve with the correct number of presses, spacing the presses evenly on the sleeve. If more than 1 compression is required per sleeve, use the pressing sequence shown above. Tables which follow list the number of crimps required for each sleeve. Space crimps apart as shown, except where overlapped crimps are specified. Overlapped crimps are specified for sleeves that need more than one crimp, but do not have room for two complete crimps. Overlapped crimps should compress all of the sleeve. To properly install, it is important the sleeve be fully and correctly pressed. To check this, use the gauge furnished with the tool on a completed sleeve press. Sleeves should enter slot freely. Adjust tool if sleeve does not enter gauge.

Check a crimped sleeve, as shown, with the go-type gauge provided. If the sleeve will not enter the sleeve freely, adjust tool as outlined below.



ADJUSTMENT FOR HAND TOOLS

Open handles, loosen locking screw two turns. Turn adjustment screw 1/4 of a turn clockwise. After adjustment, tighten locking screw. Swage sleeve on wire and check with gauge. Repeat if necessary. Clean and oil periodically. Except for some spring at final closing, "empty" tool should work freely.



ADJUSTING AND CHANGING HEADS

To remove the tool head: (1) Raise the handle to full open position. (2) Remove connecting bolt (see illustration). (3) Pull head out to expose link pin and remove it. To install a tool head, follow the reverse of this procedure. Always check tool adjustment when changing heads (see below).

To adjust the tool, raise the handle to the full open position, loosen the locking screw two turns. Turn adjustment screw 1/4 of a turn clockwise. After adjustment, tighten locking screw. Swage sleeve on wire and check with gauge. Repeat if necessary. Clean and oil periodically. Except for some spring at final closing, "empty" tool should work freely.